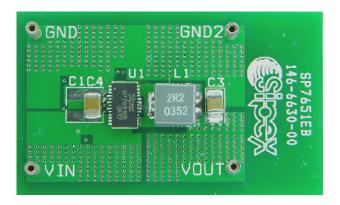
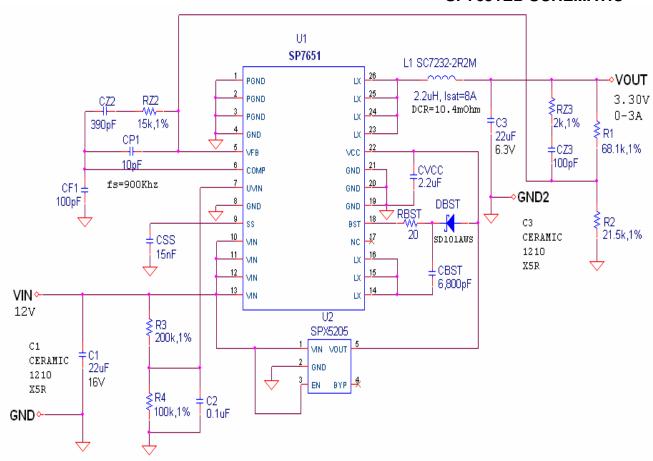
SP7651



Evaluation Board Manual

- Easy Evaluation for the SP7651ER 12V Input, 0 to 3A Output Synchronous Buck Converter
- Built in Low RDS(ON) Power FETs
- UVLO Detects Both Vcc and VIN
- Highly Integrated Design, Minimal Components
- High Efficiency: 88%
- Feature Rich: UVIN, Programmable Softstart, External Vcc Supply and Output Dead Short Circuit Shutdown Protection





SP7651EB SCHEMATIC

USING THE EVALUATION BOARD

1) Powering Up the SP7651EB Circuit

Connect the SP7651 Evaluation Board with an external +12V power supply. Connect with short leads and large diameter wire directly to the "VIN" and "GND" posts. Connect a Load between the VOUT and GND2 posts, again using short leads with large diameter wire to minimize inductance and voltage drops.

2) Measuring Output Load Characteristics

VOUT ripple can best be seen touching the probe tip to the pad for C3 and the scope GND collar touching the GND side of C3 using short wrapped wire around the collar – avoid a GND lead on the scope which will increase noise pickup.

3) Using the Evaluation Board with Different Output Voltages

While the SP7651 Evaluation Board has been tested and delivered with the output set to 3.30V, by simply changing one resistor, R2, the SP7651 can be set to other output voltages. The relationship in the following formula is based on a voltage divider from the output to the feedback pin VFB, which is set to an internal reference voltage of 0.80V. Standard 1% metal film resistors of surface mount size 0603 are recommended.

VOUT = 0.80V (R1 / R2 + 1) => R2 = R1 / [(Vout / 0.80V) - 1]

Where R1 = 68.1K Ω and for VOUT = 0.80V setting, simply remove R2 from the board. Furthermore, one could select the value of the R1 & R2 combination to meet the exact output voltage setting by restricting R1 resistance range such that $50K\Omega \le R1 \le 100K\Omega$ for overall system loop stability.

Note that since the SP7651 Evaluation Board design was optimized for 12V down conversion to 3.30V, changes of output voltage and/or input voltage will alter performance from the data given in the Power Supply Data section. In addition, the SP7651ER provides short circuit protection by sensing VOUT at GND.

POWER SUPPLY DATA

The SP7651ER is designed with a very accurate 1.0% reference over line, load and temperature. Figure 1 data shows a typical SP7655 Evaluation Board Efficiency plot, with efficiencies to 87% (including generation of 5V Vcc) and output currents to 3A. SP7651ER Load Regulation is shown in Figure 2 to have only 0.5% change in output voltage from 0.5A load to 3A load. Figures 3 and 4 illustrate a 1.5A to 3A and 0A to 3A Load Step. Start-up Responses in Figures 5, 6 and 7 show a controlled start-up with different output load behavior when power is applied where the input current rises smoothly as the Softstart ramp increases. In Figure 8 the SP7651ER is configured for hiccup mode in response to an output dead short circuit condition and will Soft-start until the over-load is removed. Figure 9 and 10 show output voltage ripple less than 25mV at no load to 3A load.

While data on individual power supply boards may vary, the capability of the SP7651ER of achieving high accuracy over a range of load conditions shown here is quite impressive and desirable for accurate power supply design.

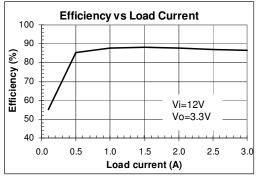
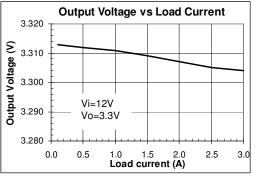
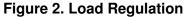
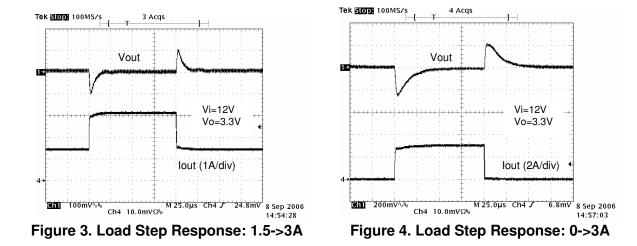
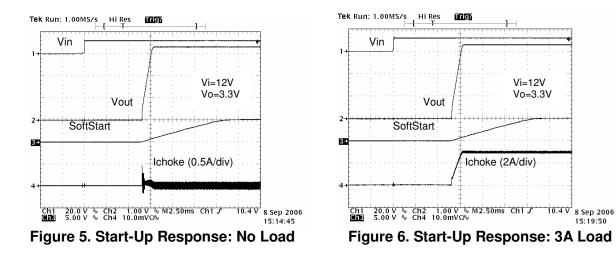


Figure 1. Efficiency vs Load









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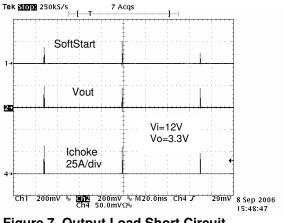


Figure 7. Output Load Short Circuit

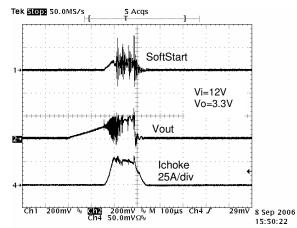


Figure 8. Output Load Short Circuit (Zoom-in)

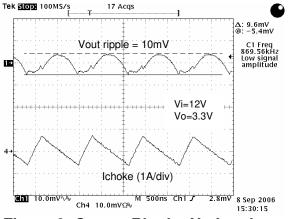


Figure 9. Output Ripple: No Load

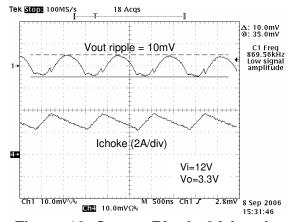


Figure 10. Output Ripple:3A Load

TYPE III LOOP COMPENSATION DESIGN

The open loop gain of the SP7651EB can be divided into the gain of the error amplifier **Gamp(s)**, PWM modulator **Gpwm**, buck converter output stage **Gout(s)**, and feedback resistor divider **Gfbk**. In order to cross over at the selecting frequency **fco**, the gain of the error amplifier must compensate for the attenuation caused by the rest of the loop at this frequency. The goal of loop compensation is to manipulate the open loop frequency response such that its gain crosses over 0dB at a slope of –20dB/dec. The open loop crossover frequency should be higher than the ESR zero of the output capacitors but less than 1/5 to 1/10 of the switching frequency **fs** to insure proper operation. Since the SP7651EB is designed with Ceramic Type output capacitors, a Type III compensation circuit is required to give a phase boost of 180° in order to counteract the effects of the output **LC** underdamped resonance double pole frequency.

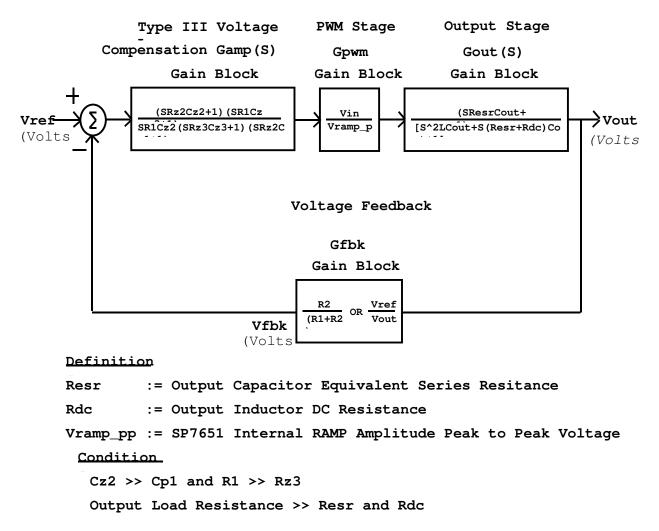


Figure 11. Voltage Mode Control Loop with Loop Dynamic for Type III Compensation

The simple guidelines for positioning the poles and zeros and for calculating the component values for Type III compensation are as follows:

- a. Choose fco = fs / 5
- b. Calculate **fp_LC** fp_LC = 1 / $[2\pi (L \bullet C) \land 1/2]$
- c. Calculate **fz_ESR** fz_ESR = $1 / 2\pi$ (RESR) • (COUT)
- d. Select **R1** component value such that $50k\Omega \le R1 \le 100k\Omega$
- e. Calculate **R2** base on the desired VOUT R2 = R1 / [(VOUT / 0.80V) - 1]
- f. Select the ratio of **Rz2** / **R1** gain for the desired gain bandwidth Rz2 = R1 (VRAMP_PP / VIN_MAX) (fco / fp_LC)
- g. Calculate **Cz2** by placing the zero at $\frac{1}{2}$ of the output filter pole frequency $Cz2 = 1 / [\pi (Rz2) \bullet (fp_LC)]$
- h. Calculate **Cp1** by placing the first pole at ESR zero frequency Cp1 = 1 / $[2\pi (Rz2) \bullet (fz_ESR)]$
- i. Calculate **Rz3** by setting the second pole at $\frac{1}{2}$ of the switching frequency and the second zero at the output filter double pole frequency Rz3 = 2 (R1) (fp_LC) / fs
- j. Calculate **Cz3** from **Rz3** component value above Cz3 = 1 / π (Rz3) • (fs)
- k. Choose $100pF \le Cf1 \le 220pF$ to stabilize the SP7651ER internal Error Amplifier

Note: Loop Compensation component calculations discussed in this section are further elaborated in the application note #ANP16, "Loop Compensation of Voltage-Mode Buck Converters".

These calculations shown here can be quickly iterated with the Type III Loop Compensation Calculator on the web at: <u>www.sipex.com/files/Application-Notes/TypeIIICalculator.xls</u>

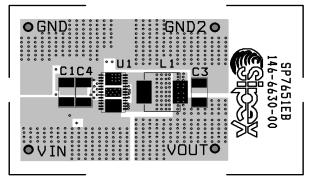


Figure 12. SP7651EB Layout Top Side & Component Placement

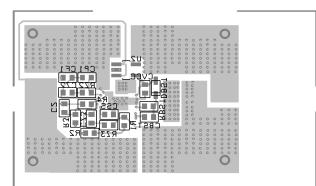


Figure 13. SP7651EB PC Layout Bottom Side & Component Placement

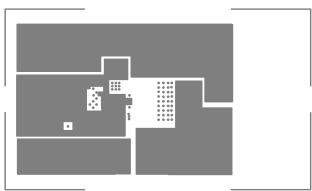


Figure 14. SP7651EB PC Layout Inner Layer 1

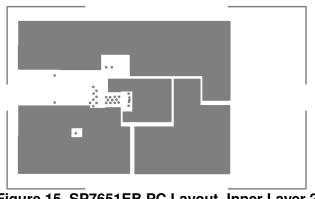


Figure 15. SP7651EB PC Layout Inner Layer 2

Table 1: SP7651EB List of Materials

| REF. DES. | QTY | MANUFACTURER NAME | Manufacturer Part Number | SIZE | DESCRIPTION |
|-----------------------|-----|----------------------|--------------------------|----------|--|
| U1 | 1 | SIPEX | SP7651ER | DFN-26 | 2-FETs Buck Ctrl |
| U2 | 1 | Sipex | SPX5205M5-5.0 | SOT-23-5 | 150mA LDO Voltage Regulator |
| DBST | 1 | Diodes Inc. | SD101AWS-7 | SOD-323 | Schottky Diode, 15mA |
| L1 | 1 | Intertechnical | SC7232-2R2M | 7 X 7mm | Inductor, 2.2uH, 8A, 10.4mohm |
| C3 | 1 | TDK CORPORATION | C3225X5R0J226M | 1210 | Capacitor, Ceramic, 22uF, 6.3V, X5R, 20% |
| C4 | 1 | TDK CORPORATION | C3225X5R1C226M | 1210 | Capacitor, Ceramic, 22uF, 16V, X5R, 20% |
| CVCC | 1 | TDK CORPORATION | C1608X5R1A225K | 0603 | Capacitor, Ceramic, 2.2uF, 10V, X5R, 10% |
| C2 | 1 | TDK CORPORATION | C1608X7R1H104K | 0603 | Capacitor, Ceramic, 0.1uF, 50V, X7R, 10% |
| CBST | 1 | AVX CORPORATION | 06035C682KAT2A | 0603 | Capacitor, Ceramic, 6.8nF, 50V, X7R, 10% |
| CSS | 1 | ROHM | MCH185CN153KK | 0603 | Capacitor, Ceramic, 15nF, 50V, X7R, 10% |
| CP1 | 1 | AVX CORPORATION | 06035A100JAT2A | 0603 | Capacitor, Ceramic, 10pF, 50V, C0G, 5% |
| CZ2 | 1 | AVX CORPORATION | 06035A391JAT2A | 0603 | Capacitor, Ceramic, 390pF, 50V, C0G, 5% |
| CZ3 | 1 | AVX CORPORATION | 06035A101JAT2A | 0603 | Capacitor, Ceramic, 100pF, 50V, C0G, 5% |
| CF1 | 1 | ROHM | MCH185A101JK | 0603 | Capacitor, Ceramic, 100pF, 50V, C0G, 5% |
| RZ2 | 1 | VISHAY DALE | CRCW0603-1502FRT1 | 0603 | Resistor, 15K, 1/16W, 1% |
| R2 | 1 | SEI ELECTRONICS | RMC-1/16W-21.5K-1%-TR | 0603 | Resistor, 21.5K, 1/16W, 1% |
| RZ3 | 1 | VISHAY DALE | CRCW0603-2001FRT1 | 0603 | Resistor, 2K, 1/16W, 1% |
| R1 | 1 | VISHAY DALE | CRCW0603-6812FRT1 | 0603 | Resistor, 68.1K, 1/16W, 1% |
| R3 | 1 | VISHAY DALE | CRCW0603-2003FRT1 | 0603 | Resistor, 200K, 1/16W, 1% |
| R4 | 1 | VISHAY DALE | CRCW0603-1003FRT1 | 0603 | Resistor, 100K, 1/16W, 1% |
| RBST | 1 | ROHM | MCR03EZPEFX20R0 | 0603 | Resistor, 20, 1/16W, 1% |
| VIN,VOUT, GND,GND2 | 4 | Vector Electronic | K24C/M | .042 Dia | Input/Output Terminal Posts |

ORDERING INFORMATION

| Model | Temperature Range | Package Type |
|----------|-------------------|-------------------------|
| SP7651EB | 40°C to +85°C | SP7651 Evaluation Board |
| SP7651ER | 40°C to +85°C | 26-pin DFN |